GRUNDFOS SE & SL RANGES SUBMERSIBLE AND DRY-INSTALLED WASTE WATER PUMPS

> 1.5-42 HP 2, 4, 6-POLE 60 Hz

NO COMPROMISE UNMATCHED RELIABILITY AND EFFICIENCY



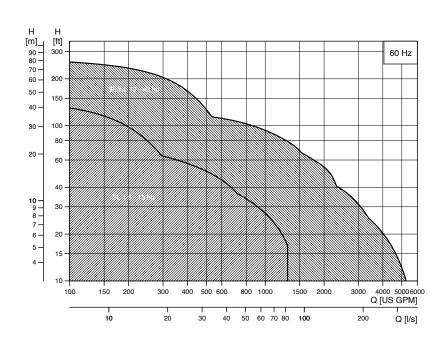


Unmatched reliability and highest total efficiency

The SE/SL range of wastewater pumps combines operational reliability with high total efficiency and offers you the lowest cost of ownership:

- The optimized S-TUBE[®] hydraulic design offers higher operational reliability, with improved non-clogging abilities
- Longer service intervals and improved durability from SmartRing, an easily-replaceable wear ring with improved wear rate
- Still with the highest wire-to-water efficiency currently available, with **no compromise** between high hydraulic efficiency and large spherical free passage

HIGHEST EFFICIENCY OVER A WIDER RANGE



DESIGNED WITH STATE-OF-THE-ART HYDRAULICS

When we designed new hydraulics specifically for pumping wastewater, we looked at the technologies available on the market and decided that we had to keep things simple. We were not just chasing the highest efficiency at a specific duty point. Wastewater pumps always run with varying loads, and we wanted our new hydraulics to have extremely high efficiency over a wider range of the curve, without compromising free passage and reliability.

The S-TUBE[®] impeller developed by Grundfos includes a tubefulfilling the core function for which a wastewater impeller is shaped impeller and a pump housing around it that matches designed: providing the user with robust, efficient and troublethe tube shape through the entire pump. This hydraulic solution free operation, and outstanding reliability. contributes to make the SE and SL ranges the

THE BEST TOTAL WIRE-TO-WATER EFFICIENCY

Although the pump system may not be the largest singl investment in the wastewater installation, over the installation's lifetime, it is the component in the system the key element to ensuring the long-term cost effective the wastewater installation. Therefore, it is important th and our customers have a common understanding when talk efficiencies.

When we say total efficiency, we mean the total, wire-to water efficiency. In a wastewater pump there will be ele mechanical, and hydraulic losses. A pump manufacturer to master these without compromising reliability.

Performance range of the combined SE and SL pump program For more product information please visit www.grundfos.us

most innovative, efficient and robust wastewater pumps available today.

The S-TUBE® impeller is wet-balanced. This lowers the vibration level dramatically.

Highest efficiency and outstanding reliability When you experience the S-TUBE[®], you get the highest efficiency over a wider performance range and the largest free passage. We have created an impeller that is quite simply the best at

e	At Grundfos, we do precisely this and can therefore supply
	high-efficiency products. We have listened to and understood
that is	your concerns with the costs incurred for inefficient operation
eness of	maintenance and downtime.
nat we n we o- ctrical, r needs	All SE/SL wastewater pumps are built with high-efficiency motors using IEC, IE3 and NEMA premium efficiency motor components, and to this we add the innovative and elegant S-TUBE® impeller, intelligent controls and smart solutions such as SmartRing, a replaceable wear ring. What you get are wastewater pumping solutions with the best performance ar highest level of reliability currently available.

Designed for the most demanding applications and tested to the highest standards

The key to optimizing performance in your system is to minimize known risk factors and reduce maintenance requirements. The SE and SL ranges are available in multiple versions from 1.5-42 hp. The SL range is for submerged installation and the SE range for dry and submerged installation.

These pumps can handle municipal, industrial and domestic wastewater, drainage and surface water, and process water.

They are designed for water and wastewater transportation from water utility, industrial and commercial applications, and are ideal for network pumping stations and wastewater treatment plants.

The SE and SL ranges of wastewater pumps can be installed using an auto-coupling guide-rail system or with a fixed pipe connection, and are also for freestanding installation as transportable utility pumps. SE pumps are designed to be installed vertically and horizontally in dry pit installations as well as wet pit applications.

Perfect for your refurbishment project

These products leave a small footprint on your existing installation. By this we mean that you can replace your wastewater pumps with new SE and SL pumps, without having to change your system or sump. This means the benefits of high-efficiency pump operation are immediately available to you with minimal investment.

SE and SL pumps are available in two material variants; pump variants are all complete cast iron and cast iron pumps fitted with stainless steel impeller (Q variants).

Intelligent pumping solutions

At the heart of Grundfos iSOLUTIONS is our dedicated wastewater controller for larger wastewater pumps that works with motor protection unit or variable frequency drives. For local networks, SE/SL wastewater pumps and iSOLUTIONS can be configured and scaled precisely to match your requirements.

Motor efficiency

Grundfos ensures the highest standards of motor efficiencies and substantial energy and cost savings by applying the best-in-class designs. SE/SL pumps are fitted with motors built using high-efficiency IEC, IE3 and NEMA premium motor components.

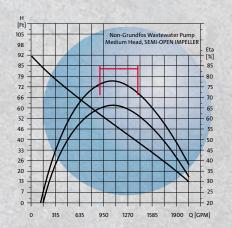
Choice of impeller

The S-TUBE[®] impeller ensures no compromise between the highest efficiency over a wider performance range, and the largest free passage. Greater free passage means better solids handling and greater non-clogging abilities. All S-TUBE[®] impellers are wet-balanced to obtain a low vibration level. With the introduction of the two-channel S-TUBE® design for larger capacities, the vibration level is further reduced.

The S-TUBE® impeller is a 'vaneless' closed channelimpeller design without leading edges that prevents clogging in the impeller. A threaded sealing system (patent pending) offers effective and robust sealing between the impeller and volute.

Greater free passage - SE/SL pumps fitted with S-TUBE®:

Perfect for applications with continuous operation and where dry solids content is up to 3 percent, the S-TUBE® impeller with spherical free passage up to 5 inches.



SEMI-OPEN IMPELLER

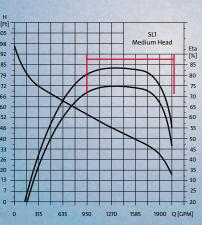
- BEP = 78.2% hydraulic efficiency
- BEP = 66.8% overall efficiency
- Approximately 22% of the curve is above 75% hydraulic efficiency
- Free passage 2" (the blue circle above)

Industry-leading product development

At Grundfos, we have decades of experience using simulations and testing to optimize pump reliability and efficiency while ensuring a quality product design that matches the customer's application requirements. Extensive field testing is carried out before a new product range is released to the market.

Higher dry solids content - SE/SL pumps fitted with SuperVortex:

For applications with intermittent operation and where dry solids content is over 3 percent, the SuperVortex impeller with spherical free passage up to 4 inches is ideal.



S-TUBE®

- BEP = 81% hydraulic efficiency
- BEP = 72% overall efficiency
- Approximately 75% of the curve is above 75% hydraulic efficiency
- Free passage 3" (the blue circle above)

By combining test-driven and simulation-driven development, we have increased our capacity to build Engineered-To-Order products, tailored to specific customer requirements. On leaving the factory, all our wastewater pumps are performance tested to ANSI HI 11.6:2012 3B as standard, and up to Grade 1U on request.

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Grundfos smart design provides reliability and efficiency benefits for your wastewater pumping system

At Grundfos, we have extensive experience adapting and improving the durability, efficiency and operational reliability of our wastewater pumps. For more than 70 years, we have been applying pump design, testing and technology to meet the requirements of the entire water cycle.

That is why Grundfos is uniquely positioned to build a broadly applicable wastewater pump and stay one step ahead of the constantly changing demands of wastewater today.

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SmartRing - replaceable wear ring

For higher operational reliability and durability, and to maintain high hydraulic efficiency, add SmartRing between the impeller and the volute. SmartRing works seamlessly with SmartTrim, ensuring optimal wear resistance and extending the lifetime of the pump.

SmartTrim

Patented easy adjustment of the factory-set impeller clearance helps maintain maximum pump efficiency and increased reliability. No special tools are required for dismantling the pump.

Double mechanical shaft seal

Primary and secondary seal in one cartridge unit providing longer seal lifetime and easy fail-proof replacement – even in the field. Replacement can be done without special tools.

Short rotor shaft

Compact motor construction reduces vibrations to protect shaft seals and bearings, and this ensures longer operational lifetime with less maintenance.

Easy-to-remove cable entry

The innovative and patented stainless steel cable entry ensures that liquid cannot penetrate through the cable inlet into the motor and is easy to dismantle in case of service.

One cable to the pump

With just one cable to connect sensors and power supply, an important at-risk area is removed, simplifying pump installation, commissioning and maintenance.

Easy-to-open clamp (up to 15 hp)

The stainless steel clamp assembly system requires no tools for the quick and easy disassembly of pump from motor unit, and offers easy access for pump maintenance. The bolts used on larger pumps are easy to remove and do not require special tools.

Patented SmartSeal

The patented Grundfos SmartSeal autocoupling gasket provides a completely leakproof connection between the pump and the base unit of the auto-coupling system.

Lifting handle

The lifting handle is designed for optimum point-of-balance, ensuring correct lifting and protecting the auto-coupling sealing.

Smooth, easy-to-clean surface

The extremely robust impact-resistant surface is smooth and easily cleaned.





Grundfos offers a complete portfolio of products and solutions for the Municipal market through a number of marquee brands.



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